



Lithium-Ion Battery 12.8V 50Ah 640WH

INSTALLATION AND OPERATION GUIDE

APPLICATIONS

- Outdoor Recreation
- · AGM Batteries Replacement
- Power Backup

www.super-empower.com

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-PRODUCT OVERVIEW

12.8V 50AH BATTERY

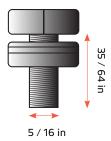
Operating Voltage:	12.8V
Charging Voltage:	14.4±0.2V
Recommended Charge Current:	10A (0.2C)
Max Continuous Discharge Current:	50A
Max. Continuous Output Power:	640W



-ADDITIONAL COMPONENTS

M8-35/64" (14MM) TERMINAL BOLTS

The terminal bolts are used to secure multiple cable lugs to a single battery terminal. The bolts can be replaced with M8 bolts of other lengths based on actual needs.



INSULATING CAPS FOR BOLTS

-IMPORTANT SAFETY INSTRUCTION

- Please keep the battery away from heat sources, sparks, flames, and hazardous chemicals.
- Maintain Adequate Ventilation and Heat Dissipation Place the battery in a well-ventilated area with sufficient heat dissipation to prevent overheating and damage.
- Size the Battery Cables and Connectors Appropriately Use high-stranded copper connectors and heavy gauge cables to handle possible battery loads. Make sure to Keep identical cable lengths. Avoid accidents caused by unsuitable connectors or cables that make the connection a heat source during battery operation.
- Please tighten all cable connections, as loose cable connections can cause terminal meltdown or fire.
- DO NOT puncture, drop, crush, burn, penetrate, shake, or strike the battery.

The battery should be securely fastened during handing to prevent impact or dropping. It should be safely secured to a solid plane and the cables safely tied to a suitable location to avoid arcing and sparking due to friction.

DO NOT press it by placing heavy stuff on top of it for long periods, which may damage it due to an internal short circuit.

- DO NOT immerse the battery in water whether the battery is in use or on standby.
- DO NOT open, dismantle, or modify the battery.
- DO NOT touch the exposed electrolyte or powder if the battery casing is damaged.
- Uncovered electrolyte or powder that has contacted the skin or eves MUST be flushed out with plentv of clean water immediately. Seek medical attention afterward.
- Avoid Short Circuit

Please use circuit breakers, fuses, or disconnects that have been properly sized by certified electricians licensed installers or regional code authorities to protect all the electrical equipment in your system. The battery has a built-in battery management system (BMS) that protects the battery cells from over-charge, over-discharge, and over-current, however this alone will not protect your system from severe electrical conditions.

Trained and certified technicians are required for safe and reliable

installation. This product manual can only serve as a guideline as it cannot cover all possible scenarios

Verify Correct Polarity

Please verify the polarity before connecting the wiring. Reverse polarity can and will destroy the battery and other electrical equipment. Use a multimeter to determine proper polarity.

Avoid Exposed Metal Terminals or Connectors

The terminals of this battery are always live. Avoid exposed metal terminals or connectors; DO NOT place tools on the terminals or touch them with bare hands; DO NOT short circuit or use outside of specified electrical ratings.

 DO NOT dispose of the battery as household waste. Please use recycling channels in accordance with local, state, and federal regulations.

-WARNING

- Batteries are potentially dangerous and proper precautions must be taken during operation and maintenance.
- Improper use of the battery can lead to battery failure or other potential damage.
- Improper contiguration, installation, or use of related equipment in the battery system may damage the battery and other related equipment.
- Please wear proper personal protective equipment when working on the battery.
- Battery installation and maintenance must be performed by trained and certified technicians.
- Failure to follow the warnings above can result in potential damage.

If you have any questions or need any help, please feel free to contact us at hello@superempower.com.

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-BATTERY-PACK MAIN PARAMETERS

Cell Type	LiFePO ₄
Nominal Voltage	12.8V
Rated Capacity	50Ah
Energy	640Wh
Internal Resistance	≤40mΩ
Cycle Life	≥4,000 Times
Battery Management System (BMS) Board	50A
Charge Method	CC/CV
Charge Voltage	14,4±0.2V
Recommended Charge Current	10A(0.2C)
Max. Continuous Charge Current	50A
Max. Continuous Discharge Current	50A
Surge Discharge Current	150A@ 1 Second
Max. Continuous Output Power	640W

	L 7.8 X W 6.5 X H 6.7 in	
Dimension	L 198 X W 166 X H 170 mm	
Housing Material	ABS (Flame Retardant Plastic)	
Protection Class	IP65	
Recommended Terminal Torque	106.2 to 123.9 inch·lbs/12 to 14 N·m	
Temperature Range	Charge: 0°C to 50°C / 32°F to 122°F	
	Discharge:-20°C to 60°C / -4°F to 140°F	
	Storage: -10°C to 50°C / 14°F to 122°F	

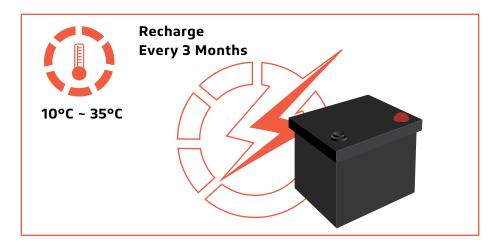
-THINGS TO KNOW BEFORE USING

- When using the battery, please be careful to avoid metal or conductive objects touching the positive and negative poles of the battery at the same time. otherwise it may cause a short circuit.
- Install the battery upright with post bolt facing up, and it could not be mounted upside down. If you need to mount the battery at its side, please contact hello@superempower.com to confirm the direction.
- **Tightly screw in the post bolts.** Having loose battery terminals will cause the terminals to build up heat resulting in damage to the battery.
- This battery is not intended to be used to start any devices, please
 DO NOT use it as a starting battery.
- Suggestions for Long-term storage:
 - Temperature

The batter can be operated at a temperature of -20°C to 60°C / -4°F to 140°F, and a temperature between <u>10°C to 35°C / 50°F to</u> <u>95°F</u> is ideal for long-term storage. Store in a fireproof container and away from children.

Capacity

For a longer-lasting product, it is best to store your battery <u>at a</u> <u>50% charge level</u> and recharge every three months if it is not going to be used for a one time



-CHARGING METHODS

SOLAR PANEL(S) & CONTROLLER

Solar Panel

<u>Recommended Power:</u> ≥200W

The battery can be fully charged in one day (with effective sunshine 4.5hrs day) by 200W solar panels.

It may take more than one day to fully charge the battery by ≥ 200W solar panels since the duration and intensity of light would be a great factor for their charging efficiency.

Controller

Recommended Charging Current:

10A (0.2C)	The battery will be fully charged in around 5hrs to 100% capacity.
25A (0.5C)	The battery will be fully charged in around 2hrs to around 97% capacity.

Recommended Charging Mode: 12V (14.6V) LI (LiFePO₄)

Controller Settings

Refer to the below parameters if you need to manually set up your controller. As different types of batteries have different charging modes, it is recommended to set only the following parameters for LiFePO₄ batteries. The settings for other types of batteries do not apply to LiFePO₄ batteries except for the following settings.

	Charge / Bulk / Boost Voltage	14.4V ±0.2V
	Absorption Voltage	14.4V ±0.2V
CHARGING	Over Voltage Disconnect	15V
	Over Voltage Reconnect	14.2V
	Tail Current	1A (0.02C)

	Under Voltage Warning	11.6V
DISCUADEINE	Under Voltage Recover	12V
DISCHARGING	Low Voltage Disconnect	10.8V
	Low Voltage Reconnect	12.4V

BATTERY CHARGER

Use 14.6V lithium iron phosphate (LiFePO $_4$) battery charger to maximize the capacity.

Recommended Charging Voltage: Between 14.2V to 14.6V

Recommended Charging Current:

10A (0.2C)	The battery will be fully charged in around 5hrs to 100% capacity.
25A (0.5C)	The battery will be fully charged in around 2hrs to around 97% capacity.

Tips

- Connect the charger to the battery before connecting it to the grid power in case of sparks.
- It's recommended to disconnect the charger from the battery after fully charging.

ALTERNATOR / GENERATOR

Super Empower battery can be charged by an alternator or generator.

If the alternator/generator supports DC output, a DC-to-DC charger needs to be added between the battery and the generator; if the alternator/generator supports AC output, please reter to the recommendations in "Battery Charger" above to add a suitable battery charger between the battery and the generator.

Recommended Charging Voltage: Between 14.2V to 14.6V

Recommended Charging Current:

10A (0.2C)	The battery will be fully charged in around 5hrs to 100% capacity.
25A (0.5C)	The battery will be fully charged in around 2hrs to around 97% capacity.

-HOW TO ESTIMATE THE BATTERY CAPACITY

STATE OF CHARGE (SOC)

The battery capacity could be roughly estimated by its <u>resting</u> voltage (not charging/discharging voltage).

Since the voltage of each battery is slightly different, and the voltage measurement is affected by the measuring instrument, ambient temperature, etc., <u>the following parameters are for</u> <u>reference only</u>. The actual SOC of the battery is based on the discharge capacity under load.

<u>Resting Voltage</u>: The voltage is measured after the battery has been disconnected from the charger and loads with zero current, and left alone for 3 hours.

VOLTAGE(V)	SOC (%)	VOLTAGE (V)
14-	0	10 to 20
12-	25	13 to 13.15
11 -	50	13.15 to 13.2
10-	75	13.3 to 13.33
9 -	100	≥13.33
0 10 20 30 40 50 60 70 80 90 100		
SOC(%)		

Based on the characteristics of LiFePO₄ batteries, the voltage measured by all LiFePO₄ batteries during charging/discharging is not the real voltage of the battery. Therefore, after charging/ discharging and disconnecting the battery from the power source, the voltage of the battery will gradually drop/increase to its real voltage.

-RECOMMENDED CABLE SIZING

Battery cables should be properly sized to handle the expected load Refer to the table below for amperage ratings for different sizes of copper cables.

PVC COPPER CABLE SIZE (AWG/mm ²)	AMPACITY(A)
14 (2.08)	20
12 (3.31)	25
10 (5.25)	35
8 (8.36)	50
6 (6.13)	65
4 (21.1)	85
2 (33.6)	115
1 (42.4)	130
1/0 (53.5)	150
2/0 (67.4)	175
4/0 (107)	230

The above values are from NEC Table 310.15(B)16 for copper cables rated at 167°F (75°C) operating at an ambient temperature not exceeding 86°F (30°C). Cables longer than 6 feet (1829 mm) or ambient temperature higher than 86°F (30°C) may require heavier gauges to avoid excessive voltage drops with undersized ones.

-SERIES/PARALLEL CONNECTION

THE PREMISE OF CONNECTION

To connect in series or/and parallel, batteries should meet the below conaltions.

a.identical batteries with the same battery capacity (Ah) and BMS (A);

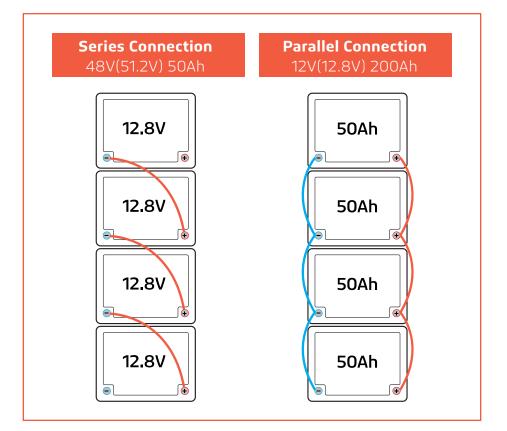
- b.from the same brand (as lithium battery from different brands has their special BMS);
- c.purchased in near time (within one month).

LIMITATION FOR SERIES/PARALLEL CONNECTION

Support connecting up to 16 identical batteries for up to:

4 in series as 48V (51.2V) battery system/

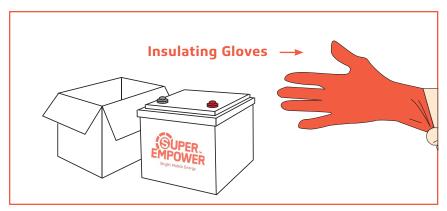
4 in parallel as 200Ah battery system.



-HOW TO CONNECT BATTERIES

Step 1 Wear Insulating Gloves

Wear insulating gloves for protection before connecting. Please pay attention to operation safety in the process of connection



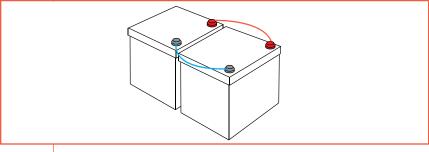
Step 2 Voltage Balancing Before Connection

Below the steps are necessary to reduce the voltage difference between batteries and let the battery system perform the best of it in series or/and in parallel.



Fully charge the batteries separately. (voltage at rest: ≥ 13.33V)

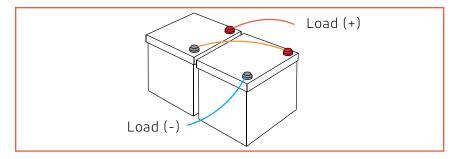
Connect all of the batteries in parallel, and leave them together for 12-24 hrs.





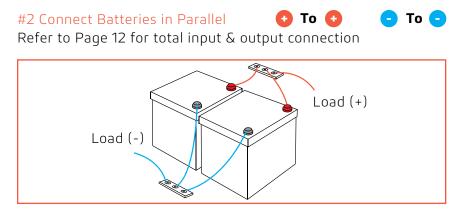
They're now ready for the <u>connection</u>.

Step 3 Battery-to-Battery Connection #1 Connect Batteries in Series To -



After series connection, the <u>voltage</u> of the battery system will be doubled according to the number of batteries you connect.

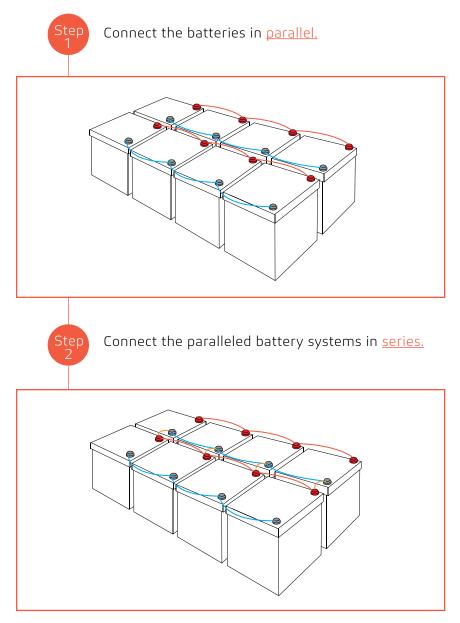
E.g. It two 12V 50Ah batteries are connected in series, the battery system wil be 24V (25.6V) 50Ah.



After parallel connection, the <u>capacity</u> of the battery system will be doubled according to the number of batteries you connect.

E.g. It two 12V 50Ah batteries are connected in parallel, the battery system wil be 12V (12.8V) 100Ah.

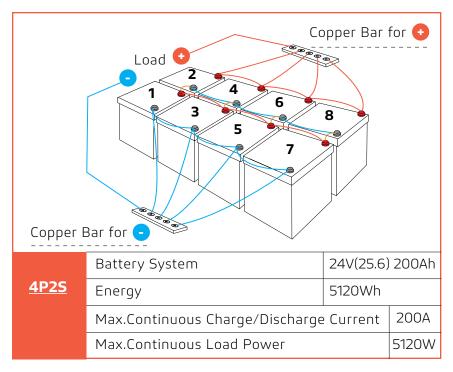
#3 Connect Batteries Both in Series & Parallel Connect in parallel first, then series.



Step 4 Total Input & Output Connection

Use Two copper bars (instead of battery terminals) to connect all the positive and negative output/input cables, ensuring that the input & output currents of each battery are balanced. (Not required when connecting batteries only in series.)

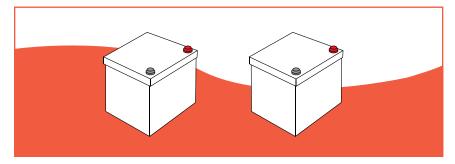
its not recommended to use one terminal as the total positive or negative output/input of the battery system as the connected terminals may heat up or even melt if the total output/input current of the battery system is too high.



- As o of 1 / 3 / 5 / 7 is connected in series with o of 2 / 4 / 6 / 8, please do not connect o of 1 / 3 / 5 / 7 with o of load or o of 2 / 4 / 6 / 8 with o of load, otherwise the battery system will fail to connect in series.
- Please do not connect in reverse order, which may affect the use of the batteries.

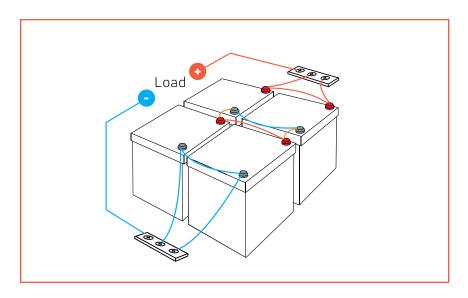
Step 5 Rebalancing Every 6 Months

It is recommended to rebalance the battery voltage every six months following Step 2 on Page 16 if you're connecting multiple batteries as a battery system, as there might be voltage ditterences after six months of the battery system running.

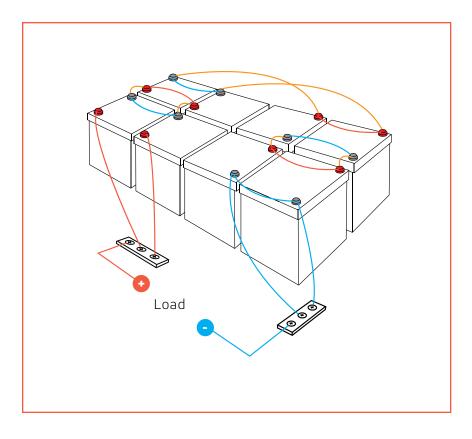


Wiring Diagrams

	Battery System	24V(25.6) 100Ah	
<u>2P2S</u>	Energy	2560Wh	
	Max.Continuous Charge/Discharge Current		100A
	Max.Continuous Load Power		2560W



	Battery System	48V(51.2V) 100Ah	
<u>2P4S</u>	Energy	5120Wh	
	Max.Continuous Charge/Discharge Current		100A
	Max.Continuous Load Power		5120W



-WHAT TO DO WHEN THE BATTERY STOPS WORKING?

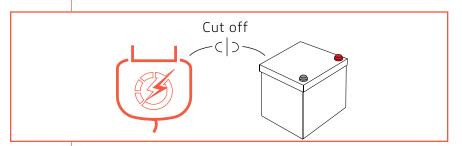


It has 85% chances that BMS has shut it off for protection, and you could try one of below ways to activate the battery.

GENERAL STEPS

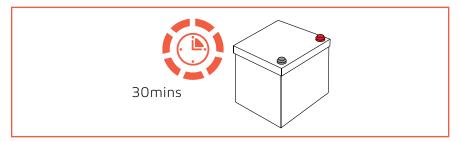
If the BMS has cut off the battery for protection, follow the below steps to activate It.

<u>Cut off</u> all the connections from the battery.



Leave the battery aside for 30mins

Then the battery will automatically recover itself to normal voltage (>10V) and can be used after fully charged.

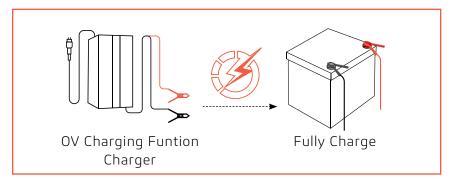


If the battery is unable to recover itself after the above steps, please try activating by **ONE OF BELOW TWO METHODS.**

After activated (voltage > 10V) and fully charged by the normal charging method. it can be used normally.

Method ①

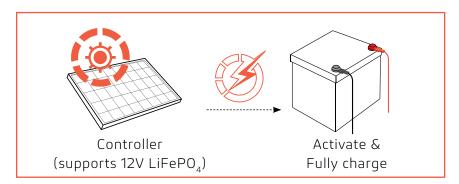
Use a <u>charger with a OV charging function</u>^① to fully charge the battery.



1 The charger can charge the battery starting from OV.

Method 2

Connect a controller that supports 12V LiFePO₄ battery charging. to charge the battery for 3~10s in sunny daytime.





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